

**THERMOSTAT AND WATER PUMP WITH INSTALLATION COMPONENTS:
D100B**

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422312	1	Water pump		REPLACED BY HOSE 192618, L=1000MM.
	3803205	1	Circ. pump, exch		Exchange unit
2	422148	1	· Shaft	IK	
3	421306	1	· Wear ring	IK	
4	1542833	1	· Sealing ring	IK	
5	70913	1	· Deflector	IK	
6	181670	1	· Ball bearing	IK	
7	844379	1	Water pump		ALT.QTY.DEPENDING ON HOW MANY TEMP.SENSORS AND THERMOSWITCHES THAT ARE INSTALLED.. FOR 827021.
				02B-0200	
8	423127	1	Gasket	IK	
9	955542	6	Screw		
10	940162	2	Screw		
11	942336	8	Spring washer		
12		1	THERMOSTAT HOUSING		FOR SPEC 867407 AND 867139.
	422455	1	Thermostat housing		REPL BY 467726
12B	467726	1	Thermostat housing		LATE TYPE
13	952077	1	Plug		
14	952075	1	Plug		
15	423129	1	Gasket	IK	
16	467014	3	Thermostat		76%Z9C MO-33839/XXXX
	824200	3	Thermostat		70%Z9C MO 33840/XXXX-
	1544389	3	Thermostat		70%Z9C LATER PROD
	1544297	3	Thermostat		76%Z9C LATER PROD
17	416033	3	Sealing ring	IK	
19	422552	1	Cover		MO 20506/XXXX-
20	180761	1	Plug		
21	11996	1	Gasket	IK	
22	941943	6	Screw		
23	942336	6	Spring washer		
24		1	PULLEY		SEE GROUP 2A
25	423125	1	Pulley		
26	181538	1	Ball bearing	IK	
27	422202	1	Spacer sleeve		
28	11013	1	Ball bearing	IK	
29	914462	1	Lock ring		
30		1	PULLEY		MO-24849/XXXX. EXCL SPEC 867096, 867097.
31	422499	1	Pulley		REPLACED BY LATE TYPE OF DRIVE DEVICE AND 1EA 837710,4EA 955534,4EA 942336,1EA 837711, 1EA 74033,1EA 837709,2EA 957171,1EA 11994 AND 1EA 925254.
32	843599	1	Pulley, 2 GROOVES		FOR TURBO COMPRESSOR WITH ROTOR 842063.
33	422493	1	Hub		REPLACED BY LATE TYPE OF DRIVE DEVICE AND 1EA 837710,4EA 955534,4EA 942336,1EA 837711, 1EA 74033,1EA 837709,2EA 957171,1EA 11994 AND 1EA 925254.
34	951985	1	Pin		MO-XXXXX/7095
	951969	1	Pin		SPEC. 867139.
35	940159	4	Screw		MO-24849/XXXX
36	940186	4	Screw		MO 24850/XXXX-
37	941907	4	Spring washer		
38	422628	1	Lever		REPLACED BY 1EA 837455, 1EA 823543, 1EA 823544, 1EA 875428 (INSTALLATION KIT), 13516 L=100MM.
39		1	AUTOMATIC BELT TENSIONER		REPLACED BY 1EA 837455, 13516 L=100MM.
				02B-0250	
40	465328	1	Pulley		REPLACED BY 1EA 837455, 1EA 823543, 1EA 823544, 1EA 875428 (INSTALLATION KIT), 13516 L=100MM.
41	1544092	1	Ball bearing		(181430)

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
42	914533	1	Snap ring		
43	914462	1	Lock ring		
44	953358	1	Stud		MO-24392/XXXX
	953583	1	Stud		
45	941911	1	Spring washer		
46	955828	1	Nut		
47	420416	1	Protecting plate		
48	423137	1	Riser, PIPE		(822430). FOR TURBOCOMPRESSOR WITH ROTOR 842832. REPL BY 423137
	423137	1	Riser		(843601). FOR TURBO COMPRESSOR WITH ROTOR 842063. REPL BY 423137
49	423138	1	Gasket	IK	
50	955540	2	Screw		FOR 820967.
	955540	1	Screw		L = 70 MM. FOR 827021.
	955537	1	Screw		L = 51 MM. FOR 827021.
51	942336	2	Spring washer		
52	952077	2	Plug		
53	947961	1	V-belt set		L = 2X1225 MM
54	949313	1	V-belt set		L = 2X1325 MM. FOR 827021.
55		1			SEE GROUP 3
56	845435	1	Connection pipe		LATE TYPE. REPLACED BY 842427, 842428, 842429, 842423, 411710.
57	469477	1	O-ring		LATE TYPE (424345). REPLACED BY 842427, 842428, 842429, 842423, 411710.
58	940135	2	Screw		LATE TYPE. REPLACED BY 842427, 842428, 842429, 842423, 411710.
59	941907	2	Spring washer		LATE TYPE. REPLACED BY 842427, 842428, 842429, 842423, 411710.
60	845422	1	Cap		LATE TYPE. REPLACED BY 842427, 842428, 842429, 842423, 411710.
61	943475	1	Hose clamp		LATE TYPE. REPLACED BY 842427, 842428, 842429, 842423, 411710.
	875667	1	Repair kit		SEE GROUP 10A. FOR 820967.
	875661	1	Repair kit		SEE GROUP 10A. FOR 827021.